

Split

Work Order ID 143709-2

143709

Page 1

March 21, 2016 3:35:51 PM

Item ID: D3782-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Front, Outboard Leg Assembly

Start Date: 3/28/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 4/8/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: SU Date: 20160321 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3782	Rev B								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
110									
Small Fab	Memo	0.03							
Small Fab	1-assemble as per dwg D3782 ***install AN45-13A eye bolt as shown for D412-769-041*** ***install AN45-13A eye bolt in reverse for D412-769-042***								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

Cancel
Split

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March 21, 2016 3:35:51 PM

143709

Page 2

Item ID: D3782-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

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Cust Item ID:

Required Date: 4/8/2016 Req'd Qty: 10.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.02							
Quality Control									

u 16-05-06

Picklist Print

Page 1

March 21, 2016 3:35:55 PM

Work Order ID: 143709

143709

Parent Item: D3782-041

D3782-041

Parent Item Name: Front, Outboard Leg Assembly

Start Date: 3/28/2016

Required Date: 4/8/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
 IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP
 Rev:C 10.02.22 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3768-1		Manufactured	No			110	Each	5.0000	1	10			
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D3768-1

Front Inboard Leg

Location	Loc Qty	Loc Code
ST252	5	
127870	3	
128777	2	

D3787-1		Manufactured	No			110	Each	16.0000	1	10			
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D3787-1

Foot

Location	Loc Qty	Loc Code
ST253	16	
123684	16	

D3762-041		Manufactured	No			110	Each	4.0000	1	10			
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D3762-041

Front Leg Fitting Assembly

Location	Loc Qty	Loc Code
ST251	4	
128775	4	

Picklist Print

Page 2

March 21, 2016 3:35:55 PM

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Parent Item: D3782-041

D3782-041

Parent Item Name: Front, Outboard Leg Assembly

Start Date: 3/28/2016

Required Date: 4/8/2016

Start Qty: 10.00

Required Qty: 10.00

AN45-13A

Purchased

No

110

Each

8.0000

1

10

AN45-13A

EYE BOLT

Location

Loc Qty

Loc Code

GA

3

m126293

3

ST339

5

m131481

5

AN5-13A

Purchased

No

110

Each

51.0000

1

10

AN5-13A

BOLT

Location

Loc Qty

Loc Code

CA

2

m129682

2

GA

11

122800

11

ST338

38

m132803

18

m134497

20

MS21042L5

Purchased

No

110

Each

407.0000

2

20

MS21042L5

Nut

Location

Loc Qty

Loc Code

GA

140

m127813

140

ST303

267

m134055

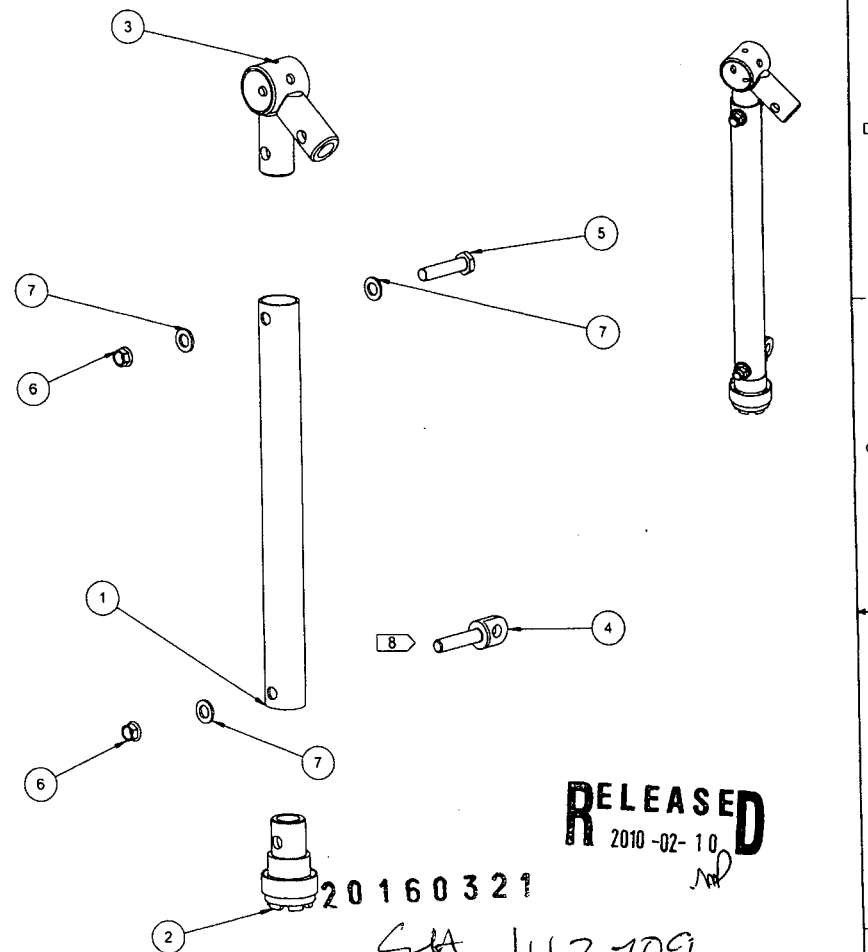
267

March 21, 2016 3:35:55 PM

Shop Packet Print

Page 2

ITEM NO.	QTY. (-041)	PART NUMBER	DESCRIPTION
1	1	D3768-1	FRONT INBOARD LEG
2	1	D3787-1	FOOT
3	1	D3762-041	FRONT LEG FITTING ASSY
4	1	AN45-13A	EYE BOLT
5	1	AN5-13A	BOLT
6	2	MS21042L5	NUT
7	3	NAS1149D0563J	WASHER (AN960JD516)



RELEASED
2010-02-10

20160321

SA 143709

D3782-041 FRONT INBOARD LEG ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 4 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

B	REVISE P/N NAS1149D0568J TO NAS1149D0563J ALL SHEETS, ZN D7	HS	10.01.21
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	SA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SA	DRAWING NO.	REV. B
CHECKED	SA	D3782	SHEET 1 OF 4
MFG. APPR.	SA	TITLE	SCALE
APPROVED	SA	LEG ASSEMBLY	NTS
DE APPR.	SA	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	10.01.21		